

Table 19. Welding/Brazing Tips

Tip Number	Welding Range		Pressure – psig		Consumption – scfh	
	in.	mm	Oxygen	Propane	Oxygen	Propane
MW411	1/2–5/8	13–16	11	11	51.9	13

Tip Number	Welding Range		Drill Size	Pressure – psig	Consumption – scfh
	in.	mm			
SW201	1/32	0.7	71	10	2.3
SW203	5/64	1.9	67	10	3.2
SW205	1/8	3	57	10	6
SW207	3/16	5	54	10	12
SW209	3/8	10	49	10	23
SW210	1/2	13	44	15	36
MW201	1/32	.07	71	10	2.3
MW203	5/64	1.9	67	10	3.2
MW205	1/8	3	57	10	6
MW207	3/16	5	54	10	12
MW209	3/8	10	49	10	23
AW201	Up to 1/32	0.7	71	10	2.3
AW203	5/64	1.9	67	10	3.2
AW205	1/8	3	57	10	6
AW207	3/16	5	54	10	12
AW209	3/8	10	49	10	23
AW210	1/2	13	44	10	36